

FAST-LOK the **F-Clamp**

PREFORMED AND OPEN END PUNCH-TYPE HOSE CLAMPS



**FAST LOK
Open End Clamp**



**FAST LOK
Preformed Clamp**

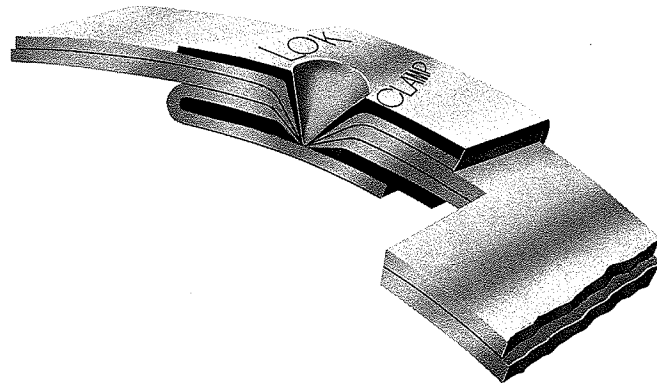
Preformed Clamps are double wrapped and formed to a given diameter. Used primarily where one end of the hose or article is free to allow the clamps to be slid over the hose end before the fitting is inserted. Preformed clamps range in size from 13/16 inch I.D. to 8 inch I.D.; all clamps may be pulled down to a smaller diameter but cannot be adjusted to a larger diameter.

Open End Clamps are of the same general construction as the preformed clamps with this exception, the double wrapping of the band around the hose or article is a part of the application. The open end clamps are used when one end or both, of the article to be clamped is not free, or an obstruction prevents slipping a preformed clamp over the end. Open End Clamps range in size from 13/16 inch I.D. to 48 inch I.D.

Galvanized Preformed Clamps 2 1/2 inch I.D. and above, and 5/8" wide open end clamps have a stainless steel lok for greater strength and rigidity.

AVAILABLE IN YOUR AREA FROM

**Double-Wrapped
Triple-Punched
Holds Permanently**



Ask for a current price list at your distributor or write for literature.

F-CLAMPS and TOOLS

PREFORMED CLAMPS

(3/8" AND 5/8" (NOMINAL) WIDTH)

GALVANIZED STEEL

STAINLESS STEEL

Catalog Number	Band Width & Thickness	Clamp I.D. Inches	Clamps Per Pkg.	Catalog Number	Band Width & Thickness
F-3	3/8 x .025	13/16"	100	FS-3	3/8 x .020
F-311	3/8 x .025	1 3/8"	100	FS-311	3/8 x .020
F-4	5/8 x .025	1"	100	FS-4	5/8 x .022
F-5	5/8 x .025	1 1/4"	100	FS-5	5/8 x .022
HEAVY DUTY BANDS					
F-6	5/8 x .031	1 1/2"	100	FS-6	5/8 x .022
F-7	5/8 x .031	1 3/4"	100	FS-7	5/8 x .022
F-8	5/8 x .031	2"	100	FS-8	5/8 x .022
F-9	5/8 x .031	2 1/4"	100	FS-9	5/8 x .022
WITH STAINLESS STEEL LOKS					
F-10	5/8 x .031	2 1/2"	50	FS-10	5/8 x .022
F-11	5/8 x .031	2 3/4"	50	FS-11	5/8 x .022
F-12	5/8 x .031	3"	50	FS-12	5/8 x .022
F-14	5/8 x .031	3 1/2"	50	FS-14	5/8 x .022
F-16	5/8 x .031	4"	25	FS-16	5/8 x .022
F-18	5/8 x .031	4 1/2"	25	FS-18	5/8 x .022
F-20	5/8 x .031	5"	25	FS-20	5/8 x .022
F-24	5/8 x .031	6"	25	FS-24	5/8 x .022
F-28	5/8 x .031	7"	25	FS-28	5/8 x .022
F-32	5/8 x .031	8"	25	FS-32	5/8 x .022

OPEN END CLAMPS

(3/8" AND 5/8" (NOMINAL) WIDTH)

GALVANIZED STEEL

STAINLESS STEEL

Catalog Number	Band Width & Thickness	Clamp I.D. Inches	Clamps Per Pkg.	Catalog Number	Band Width & Thickness
FO-3	3/8 x .022	13/16"	100	FOS-3	3/8 x .020
FO-311	3/8 x .022	1 3/8"	100	FOS-311	3/8 x .020
FO-316	3/8 x .022	2"	100	FOS-316	3/8 x .020
FO-325	3/8 x .022	3 1/8"	100	FOS-325	3/8 x .020
WITH STAINLESS STEEL LOKS					
FO-8	5/8 x .025	2"	100	FOS-8	5/8 x .022
FO-10	5/8 x .025	2 1/2"	50	FOS-10	5/8 x .022
HEAVY DUTY BANDS					
FO-12	5/8 x .031	3"	50	FOS-12	5/8 x .022
FO-14	5/8 x .031	3 1/2"	50	FOS-14	5/8 x .022
FO-16	5/8 x .031	4"	50	FOS-16	5/8 x .022
FO-18	5/8 x .031	4 1/2"	50	FOS-18	5/8 x .022
FO-20	5/8 x .031	5"	25	FOS-20	5/8 x .022
FO-24	5/8 x .031	6"	25	FOS-24	5/8 x .022
FO-28	5/8 x .031	7"	25	FOS-28	5/8 x .022
FO-32	5/8 x .031	8"	25	FOS-32	5/8 x .022
FO-36	5/8 x .031	9"	25	FOS-36	5/8 x .022
FO-40	5/8 x .031	10"	25	FOS-40	5/8 x .022
FO-48	5/8 x .031	12"	25	FOS-48	5/8 x .022
FO-56	5/8 x .031	14"	10	FOS-56	5/8 x .022
FO-64	5/8 x .031	16"	10	FOS-64	5/8 x .022
FO-72	5/8 x .031	18"	10	FOS-72	5/8 x .022
FO-80	5/8 x .031	20"	10	FOS-80	5/8 x .022
FO-96	5/8 x .031	24"	10	FOS-96	5/8 x .022
FO-120	5/8 x .031	30"	10	FOS-120	5/8 x .022
FO-144	5/8 x .031	36"	10	FOS-144	5/8 x .022
FO-168	5/8 x .031	42"	10	FOS-168	5/8 x .022
FO-192	5/8 x .031	48"	10	FOS-192	5/8 x .022

PREFORMED AND OPEN END CLAMPS are available in various materials and widths to satisfy a wide variety of applications; Galvanized Steel and Stainless Steel; 3/8" & 5/8" (Nominal) widths.

TO ORDER the correct size Fast Lok Clamps, measure the outside diameter of the hose or article and then select the next larger inside diameter clamp by catalog number.

APPLICATION TOOLS available from Fast-Lok:
For 3/8" and 5/8" widths...**F-38, F-40, F-100.**



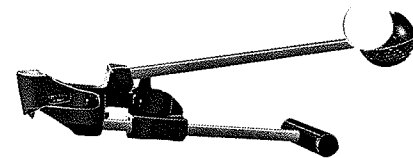
F-38
Loking Tool



F-40
Loking Tool

Intermediate size tool with anti-back lash ratchet.

F-100
Loking Tool
(Revised F-1)



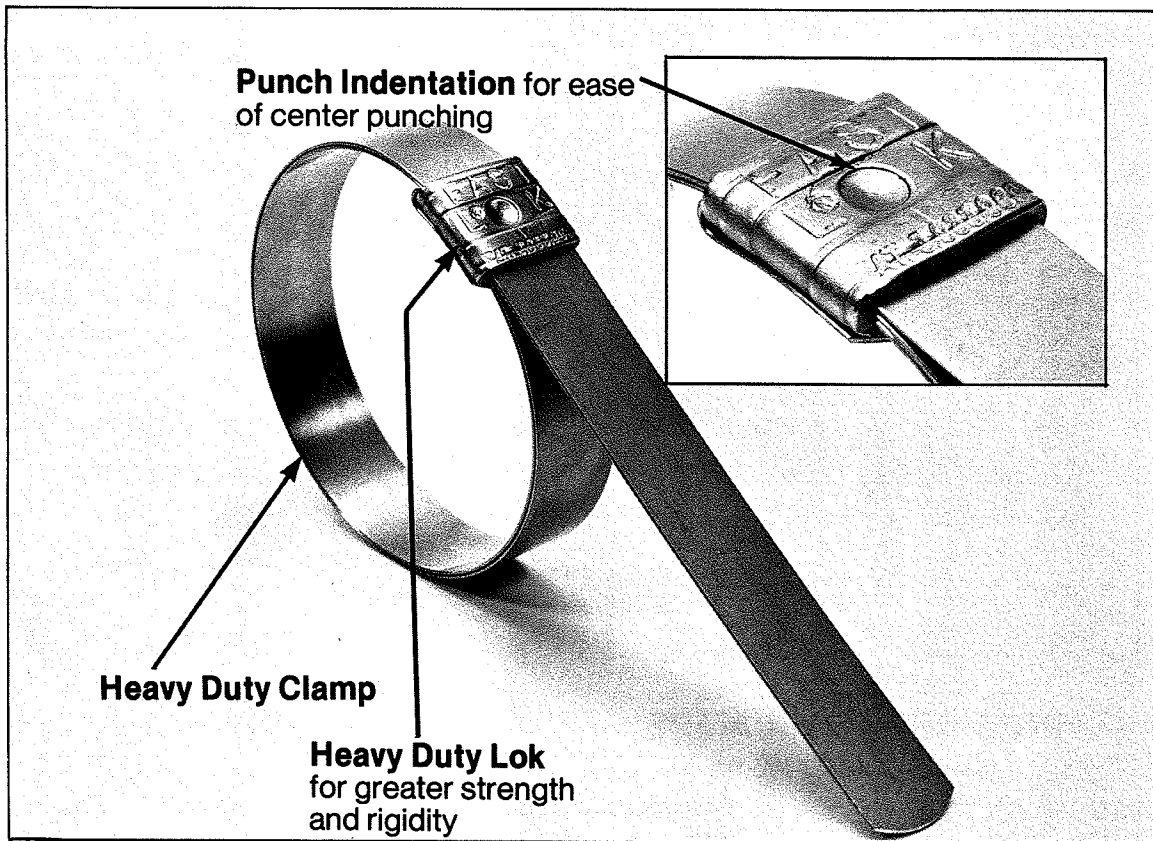
F-225
Mallet

FAST-LOK®

DIVISION OF
DECO PRODUCTS COMPANY
506 SANFORD ST.
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800-327-9751

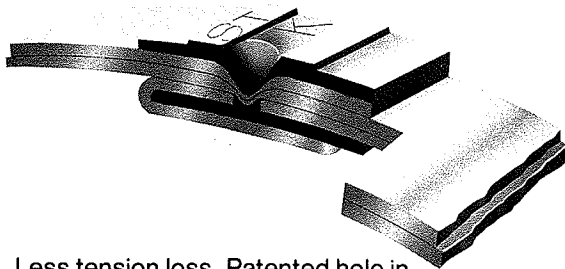
FAST-LOK[®] the **K-Clamp**

PREFORMED HOSE CLAMPS



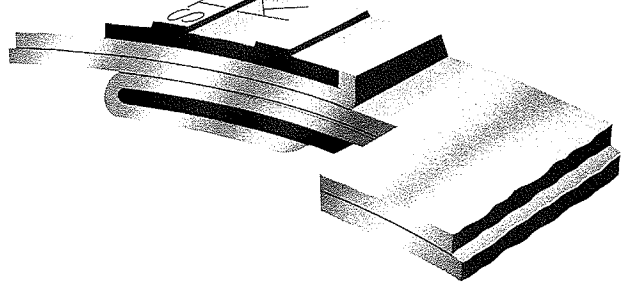
*K-Clamps may be secured by either a punch or fold-up method.
(See cross sectioned views below)*

Center Punched



Less tension loss. Patented hole in inner band gives better internal mechanical locking after punching.

Fold-up



AVAILABLE IN YOUR AREA FROM

Ask for a current price list at your distributor or write for literature.

K-CLAMPS and TOOLS

PREFORMED CLAMPS

(3/8" AND 5/8" (NOMINAL) WIDTH)

**GALVANIZED
STEEL**

**STAINLESS
STEEL
TYPE 301**

Catalog Number	Clamp I.D. Inches	Band Width & Thickness	Clamps per Pkg.	Catalog Number
K-3	13/16"	3/8" x .025	100	KS-3
K-311	1 1/2"	3/8" x .025	100	KS-311
K-4	1"	5/8" x .030	100	KS-4
K-5	1 1/4"	5/8" x .030	100	KS-5
K-6	1 1/2"	5/8" x .030	100	KS-6
K-7	1 3/4"	5/8" x .030	100	KS-7
K-8	2"	5/8" x .030	100	KS-8
K-9	2 1/4"	5/8" x .030	100	KS-9
K10	2 1/2"	5/8" x .030	50	KS-10
K-11	2 3/4"	5/8" x .030	50	KS-11
K-12	3"	5/8" x .030	50	KS-12
K-14	3 1/2"	5/8" x .030	50	KS-14
K-16	4"	5/8" x .030	25	KS-16
K-18	4 1/2"	5/8" x .030	25	KS-18
K-20	5"	5/8" x .030	25	KS-20
K-24	6"	5/8" x .030	25	KS-24
K-28	7"	5/8" x .030	25	KS-28
K-32	8"	5/8" x .030	25	KS-32

PREFORMED CLAMPS are available in sizes ranging from 13/16" to 8" I.D.'s. The 3/4" width sizes range from 2" to 8" I.D.'s. Each clamp is a double wrapped metal band formed to a given diameter. The clamp is designed to be slid over the hose end before the fitting is inserted. A punch-type or fold-up tool is then used to apply the clamp.

APPLICATION TOOLS available from Fast-Lok:

For 3/8" and 5/8" widths **F-40, F-100**

For 3/4" width **F-175**

For all widths **KS001** (with KA001 Adapter)

K-Clamps are available in **GALVANIZED** steel and **STAINLESS** steel in three widths... (Nominal) 3/8", 5/8", and 3/4".

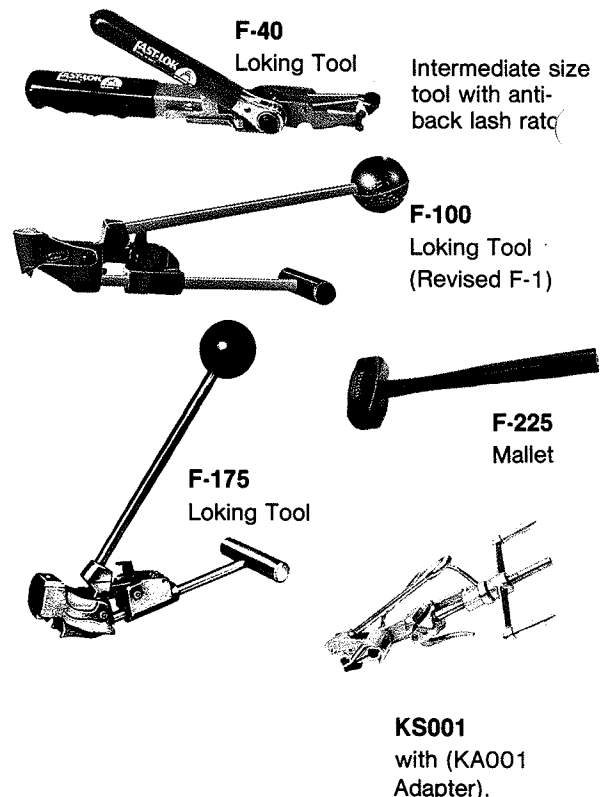
PREFORMED CLAMPS

(3/4" (NOMINAL) WIDTH)

**GALVANIZED
STEEL**

**STAINLESS STEEL
TYPE 301 TYPE 316**

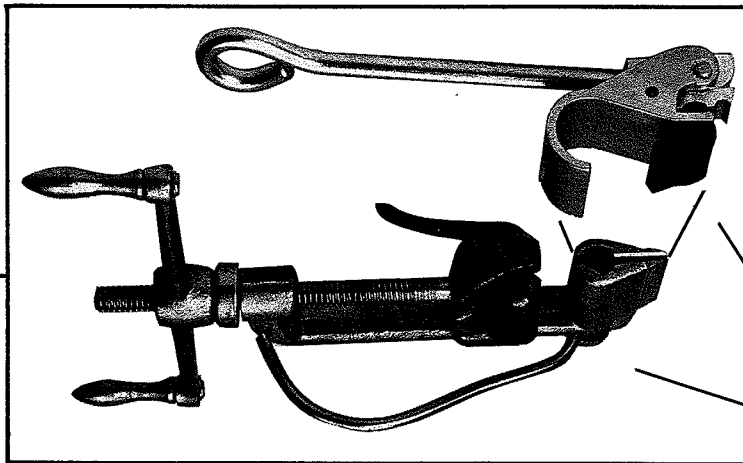
Catalog Number	Clamp I.D. Inches	Band Width & Thickness	Clamps per Pkg.	Catalog Number	Catalog Number
K-87500	2"	3/4" x .030	100	KS-87501	KS-87506
K-97500	2 1/4"	3/4" x .030	100	KS-97501	KS-97506
K-107500	2 1/2"	3/4" x .030	50	KS-107501	KS-107506
K-117500	2 3/4"	3/4" x .030	50	KS-117501	KS-117506
K-127500	3"	3/4" x .030	50	KS-127501	KS-127506
K-147500	3 1/2"	3/4" x .030	50	KS-147501	KS-147506
K-167500	4"	3/4" x .030	25	KS-167501	KS-167506
K-187500	4 1/2"	3/4" x .030	25	KS-187501	KS-187506
K-207500	5"	3/4" x .030	25	KS-207501	KS-207506
K-247500	6"	3/4" x .030	25	KS-247501	KS-247506
K-287500	7"	3/4" x .030	25	KS-287501	KS-287506
K-32750	8"	3/4" x .030	25	KS-327501	KS-327506



DIVISION OF
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506 SANFORD ST.
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800-327-9751

the FLJ-Clamp

PREFORMED HOSE CLAMPS



KA001
FOLD-UP ADAPTER

KS001
WIND-UP TOOL

J-Clamps are available in $\frac{3}{8}$ " , $\frac{5}{8}$ " and $\frac{3}{4}$ " widths, from $\frac{13}{16}$ " to 8" I.D. These none punch type clamps are to be secured by the fold-up method, using the WIND-UP tool, our part no. KS001 and adapter KA001.

FAST-LOK™

FL J-CLAMPS

PREFORMED CLAMPS

GALVANIZED STEEL	3/8" (NOMINAL WIDTH)			STAINLESS STEEL TYPE 301 CATALOG NUMBER	
	CATALOG NUMBER	CLAMP I.D. INCHES	BAND WIDTH & THICKNESS		CLAMPS PER PKG.
	FLJ 301	13/16"	3/8" X .025	100	FLJ 201
	FLJ 343	1"	3/8" X .025	100	FLJ 243
	FLJ 302	1 3/8"	3/8" X .025	100	FLJ 202
	FLJ 345	2"	3/8" X .025	100	FLJ 245
	FLJ 346	3"	3/8" X .025	100	FLJ 246
	N/A	3 1/4"	3/8" X .025	100	FLJ 255

5/8" (NOMINAL WIDTH)

FLJ 303	1"	5/8" X .030	100	FLJ 203
FLJ 304	1 1/4"	5/8" X .030	100	FLJ 204
FLJ 305	1 1/2"	5/8" X .030	100	FLJ 205
FLJ 306	1 3/4"	5/8" X .030	100	FLJ 206
FLJ 307	2"	5/8" X .030	100	FLJ 207
FLJ 308	2 1/4"	5/8" X .030	100	FLJ 208
FLJ 309	2 1/2"	5/8" X .030	100	FLJ 209

3/4" (NOMINAL WIDTH)

FLJ 327	2"	3/4" X .030	100	FLJ 227
FLJ 310	2 3/4"	3/4" X .030	50	FLJ 210
FLJ 311	3"	3/4" X .030	50	FLJ 211
FLJ 312	3 1/2"	3/4" X .030	50	FLJ 212
FLJ 313	4"	3/4" X .030	25	FLJ 213
FLJ 314	4 1/2"	3/4" X .030	25	FLJ 214
FLJ 315	5"	3/4" X .030	25	FLJ 215
FLJ 316	6"	3/4" X .030	25	FLJ 216
FLJ 318	7"	3/4" X .030	25	FLJ 218
FLJ 319	8"	3/4" X .030	25	FLJ 219

316 STAINLESS AVAILABLE UPON REQUEST

AVAILABLE IN YOUR AREA FROM

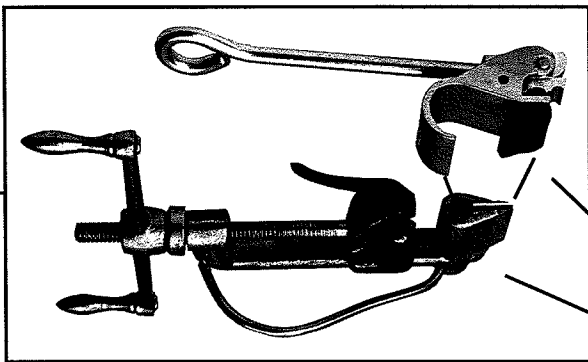


DIVISION OF
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506 SANFORD STREET
DECORAH, IOWA 52101
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FLJ895

the FLJS-Clamp

SMOOTH I.D. CLAMPS



**KA001
FOLD-UP ADAPTER**

**KS001
WIND-UP TOOL**

Fast Lok JS - clamps are double wrapped clamps with a more smooth inside diameter, intended for your thermoplastic and other thinner wall hose clamping applications. The JS series clamps slide on the hose prior to inserting the fitting.

Preformed JS - Clamps are available in $\frac{5}{8}$ and $\frac{3}{4}$ inch widths, 1 inch I.D. to 8 inch I.D. in $\frac{1}{4}$ inch increments. The clamps are produced from galvanized or stainless steel, the locks are stainless steel.

The Fast Lok JS - clamp is intended to be applied with a Fast Lok, KS001 tool or other comparable foldup locking tool.

FAST-LOK®

FLJS-CLAMPS

SMOOTH I.D. CLAMPS

GALVANIZED STEEL	5/8" (NOMINAL WIDTH)			STAINLESS STEEL TYPE 301 CATALOG NUMBER	
	CATALOG NUMBER	CLAMP I.D. INCHES	BAND WIDTH & THICKNESS		CLAMPS PER PKG.
	FLJS 303	1"	5/8" X .030	100	FLJS 203
	FLJS 304	1 1/4"	5/8" X .030	100	FLJS 204
	FLJS 305	1 1/2"	5/8" X .030	100	FLJS 205
	FLJS 306	1 3/4"	5/8" X .030	100	FLJS 206
	FLJS 307	2"	5/8" X .030	100	FLJS 207
	FLJS 308	2 1/4"	5/8" X .030	100	FLJS 208
	FLJS 309	2 1/2"	5/8" X .030	100	FLJS 209

3/4" (NOMINAL WIDTH)				
FLJS 327	2"	3/4" X .030	100	FLJS 227
FLJS 310	2 3/4"	3/4" X .030	100	FLJS 210
FLJS 311	3"	3/4" X .030	50	FLJS 211
FLJS 312	3 1/2"	3/4" X .030	50	FLJS 212
FLJS 313	4"	3/4" X .030	50	FLJS 213
FLJS 314	4 1/2"	3/4" X .030	50	FLJS 214
FLJS 315	5"	3/4" X .030	25	FLJS 215
FLJS 316	6"	3/4" X .030	25	FLJS 216
FLJS 318	7"	3/4" X .030	25	FLJS 218
FLJS 319	8"	3/4" X .030	25	FLJS 219

316 STAINLESS AVAILABLE UPON REQUEST

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FLJ895

Please use the Part Numbers when placing orders. (The illustrations are not in correct proportion to one another).



DIVISION OF DECO PRODUCTS CO.
506 SANFORD STREET
DECORAH, IOWA 52101
(319) 382-4264

QTY. Per Tool	Part Description	Part Number
1	Punch Head	FX-201
1	Punch	F-202
1	Punch Head Pin	F-233
1	Pusher Nose	F-206
1	Holding Dog	F-207
1	Pusher Nose Pin	F-208
1	Holding Dog Spring	F-209
2	Puller Links	FX-211A
2	Puller Links	FX-211B
1	Puller Link Pin	F-212
1	Pulling Dog	FY-214
1	Pulling Dog Spring	FY-217
1	Pulling Dog Pin	F-232
1	Ball Handle Assy	FA-220
1	3/8" Clamp Adapter	F-229HT
1	Pusher Puller Assy	FA-231
3	Retaining Rings	F-242
1	Crescent Ring	F-232
1	Punch Retainer Ring	F-235
1	Pulling Dog	FY-214
1	Pulling Dog Spring	FY-217
2	Puller Links	FX-211A
2	Puller Links	FX-211B

FX-201



F-207



FX-211B



F-233



F-242



F-202



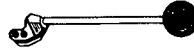
F-208



F-212



FA-220



F-232



F-233



F-209



FY-214



F-229HT



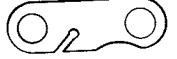
F-235



F-206



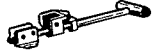
FX-211A



FY-217



FA-231



Sliding Jack Replacement Kit No. FY205K

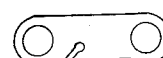
FY-214



FY-217



FX-211A

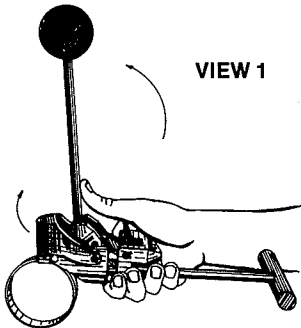
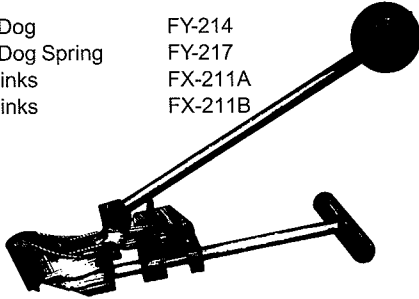


FX-211B



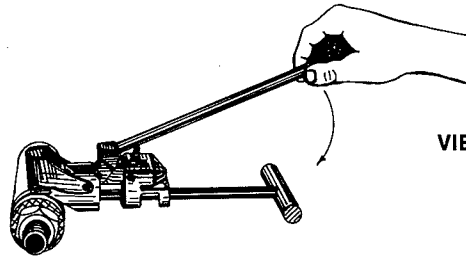
(Kit Fits The F-1, F-100, F-175, & the C-2 Tools)

**INSTRUCTIONS FOR OPERATING
TOOL No. F-100**



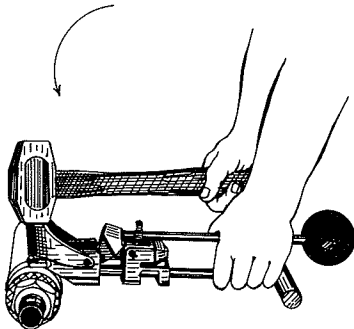
VIEW 1

Hold Loking Tool as shown with ball handle all the way forward. Insert Fast Lok Clamp and push the end entirely into the tool until the Lok is held in pusher housing jaws.



VIEW 2

Slip the hose with nipple inserted into the clamp and locate clamp directly over groove—(position of groove can be laid out on hose with chalk), tighten the clamp with downward strokes of ball handle, using short strokes after initial slack is out so that ball handle finishes in down position.

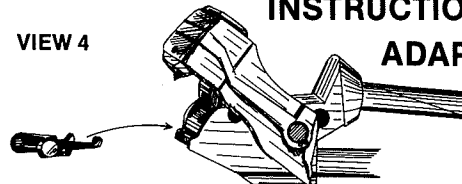


VIEW 3

Hold the tool with clamp resting on Vee block, vise, or other solid surface . . . swing Punch Head down against Lok and strike hard with mallet; this "Locks the Clamp." Raise Punch Head to free punch. Hold hose to keep from turning and raise both handles of tool up together which will break off band at Lok. (OPTIONAL) Peen corners of Lok down smooth. To remove cut off end from tool, operate ball handle to work it through holding dog. Then press release lever and pull strip out toward rear of tool.

**INSTRUCTIONS FOR USING
ADAPTER TO APPLY
3/8" WIDTH
CLAMPS**

VIEW 4



The F100 Loking Tool described above, as shipped, is ready for use in applying all sizes of 5/8" Standard and Heavy Duty hose clamps. To apply the 3/8" wide clamps use the Adapter Part No. F-229.

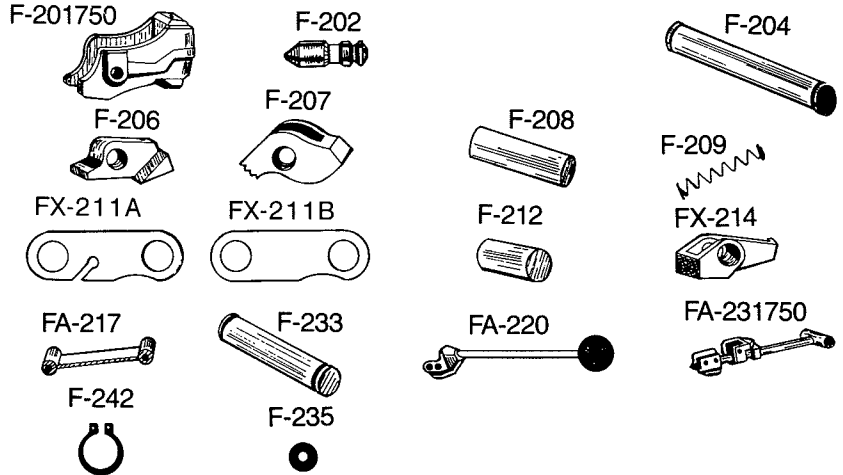
To insert the Adapter, hold the tool with the Punch Head F-201 raised as shown and place the Adapter under the pusher nose with the bent ends up and push back until shoulder rests against front of pusher nose. The F-229 Clamp Adapter under the pusher nose part F-206 centers the narrower clamp in the tool.

Please use the Part Numbers when placing orders.
(The illustrations are not in correct proportion to one another).

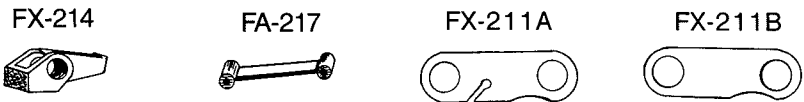


DIVISION OF DECO PRODUCTS CO.
506 SANFORD STREET
DECORAH, IOWA 52101
(319) 382-4264

QTY.	Part	Part
Per Tool	Description	Number
1	Punch Head	F-201750
1	Punch	F-202
1	Punch Heat Pin	F-204
1	Pusher Nose	F-206
1	Holding Dog	F-207
1	Pusher Nose Pin	F-208
1	Holding Dog Spring	F-209
2	Puller Links	FX-211A
2	Puller Links	FX-211B
1	Puller Pink Pin	F-212
1	Pulling Dog	FX-214
1	Pulling Dog Spring	FA-217
1	Pulling Dog Pin	F-233
1	Ball Handle Assy	FA-220
1	Pusher Puller Assy	FA-231750
4	Retaining Rings	F-242
2	Punch Retaining Rings	F-235
1	Pulling Dog	FX-214
1	Pulling Dog Spring	FA-217
2	Puller Links	FX-211A
2	Puller Links	FX-211B

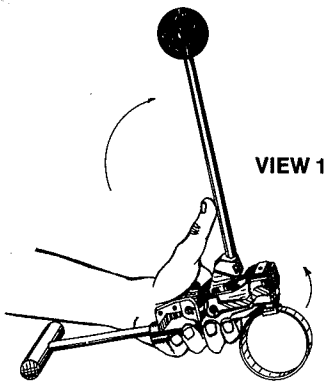
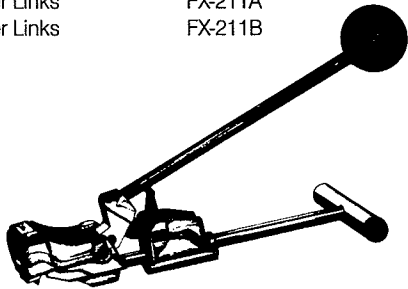


Sliding Jack Replacement Kit No. F-205K



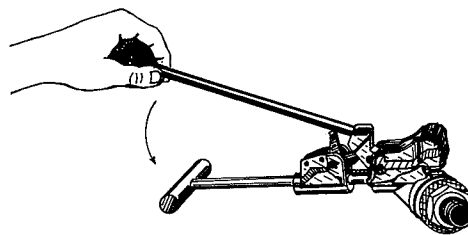
(Kit Fits The F-1, F-100, F-175, & the C-2 Tools)

**INSTRUCTIONS FOR OPERATING
TOOL No. F-175**



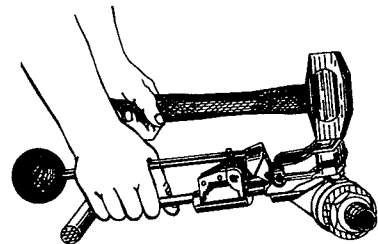
VIEW 1

Hold Loking Tool as shown with ball handle all the way forward. Insert Fast Lok Clamp and push the end entirely into the tool until the LOK is held in pusher housing jaws.



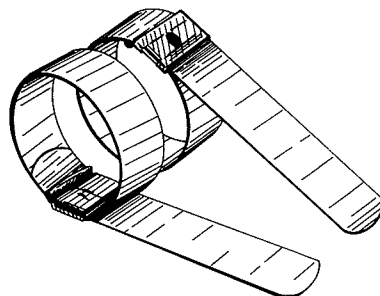
VIEW 2

Slip the hose with nipple inserted into the clamps and locate clamp directly over groove—(position of groove can be laid out on hose with chalk), tighten the clamp with downward strokes of ball handle, using short strokes after initial slack is out so that ball handle finishes in down position.



VIEW 3

Hold the tool with clamp resting on Vee block, vise, or other solid surface . . . swing Punch Head down against Lok and strike hard with mallet; this "Locks the Clamp." Raise Punch Head to free punch. Hold hose to keep from turning and raise both handles of tool up together which will break off band at Lok. (OPTIONAL) Peen corners of Lok down smooth. To remove cut off end from tool, operate ball handle to work it through holding dog. Then press release lever and pull strip out toward rear of tool.



VIEW 4

The F-175 Loking Tool to be used for applying 3/4" wide preformed "K" clamps.

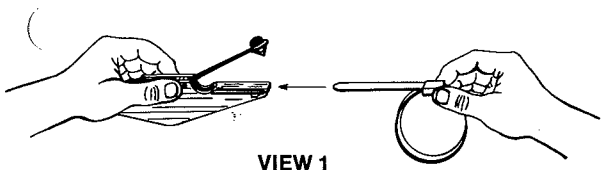
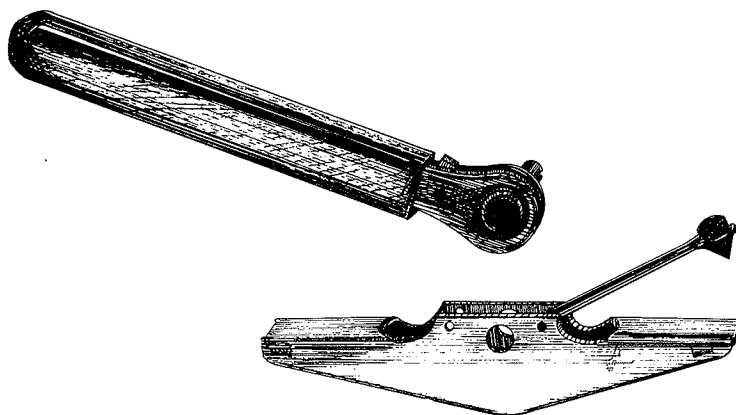
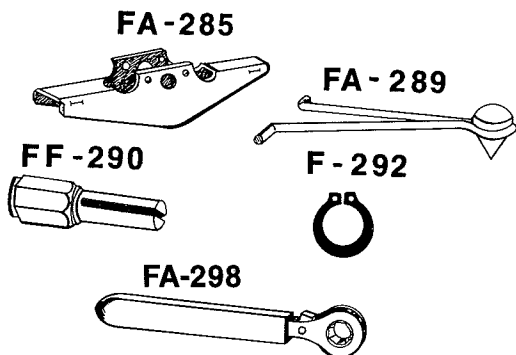
Please use the Part Numbers when placing orders. (The illustrations are not in correct proportion to one another).



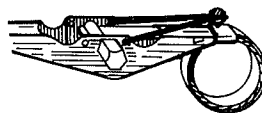
DIVISION OF DECO PRODUCTS CO.
506 SANFORD STREET
DECORAH, IOWA 52101
(319) 382-4264

QTY.	Part	Part
Per Tool	Description	Number
1	Frame	FA-285
1	Punch and Holder	FA-289
1	Winder	FF-290
2	Retaining Ring	F-292
1	Ratchet Wrench	FA-298

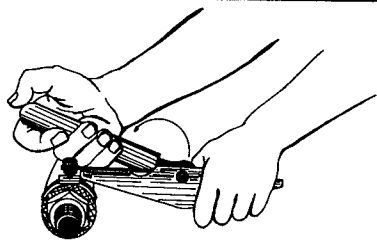
INSTRUCTIONS FOR OPERATING TOOL No. F-38



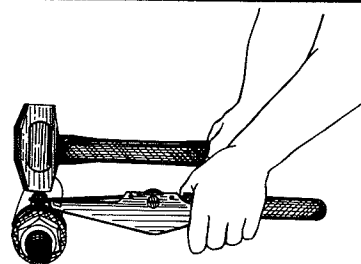
VIEW 1
Push end of Clamp completely into slotted end of CLAMP-TOOL. For 3/8" width Clamp use narrow slotted end.



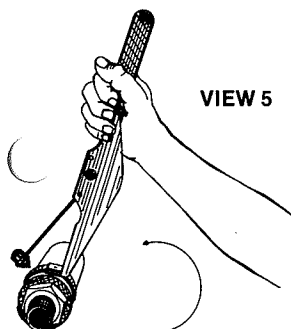
VIEW 2
Push Winder into Frame with slot engaging Clamp end. Ratchet wrench attached to winder.



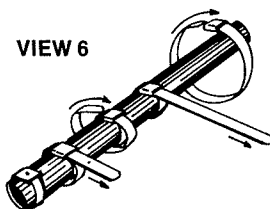
VIEW 3
Push forward with sufficient strokes until desired tension is obtained.



VIEW 4
Push punch down on LOK and while holding tension with Wrench, strike firm blow with hammer, thus locking the Clamp.



VIEW 5
Raise punch and while holding tension with Wrench, swing Frame forward and up against edge of LOK, breaking off tail piece. (OPTIONAL) Peen corners of LOK smooth. Twist up tail and when it is free, pull out the Winder. To move punch from one end to other end, squeeze legs of punch holder and reengage in holes at opposite end.



VIEW 6
NOTE:
On applications such as glass, radiator spud or objects where punching would be injurious, pull tension — raise CLAMP-TOOL to bend strip at right angle — remove winder — clip off 1/4 inch above the bend — fold end, close over LOK.

To use Open End Clamp, wrap and lace the Clamp twice around, threading each wrap through the LOK, apply CLAMP-TOOL and use as above.

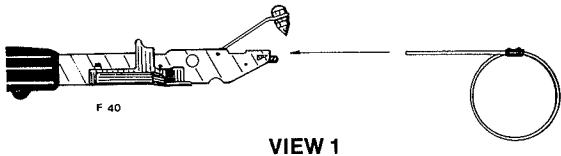
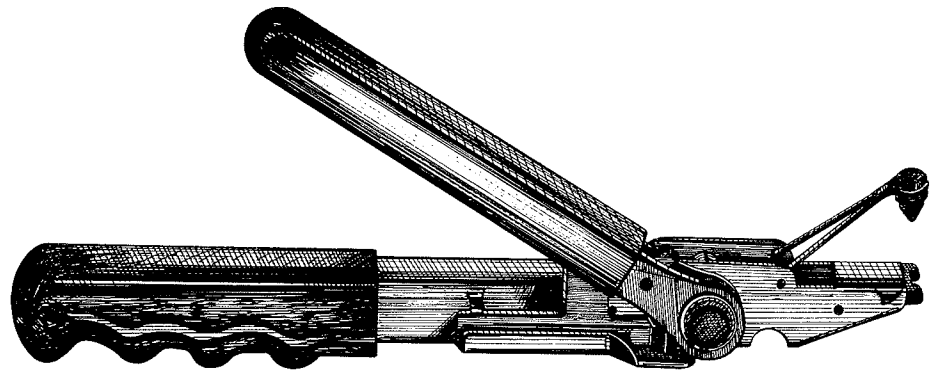
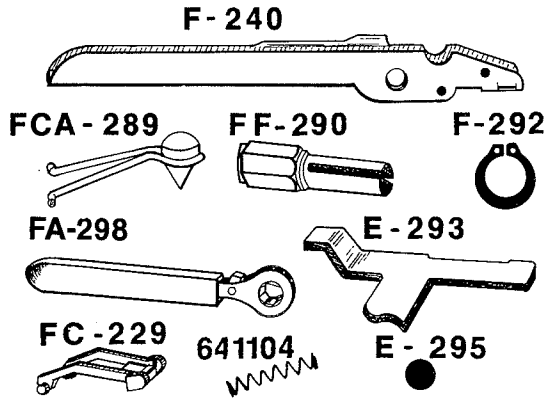
Please use the Part Numbers when placing orders. (The illustrations are not in correct proportion to one another).



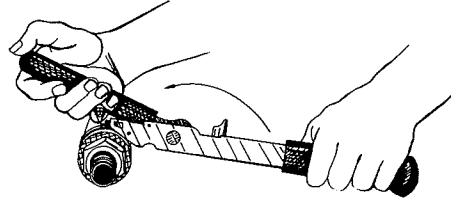
DIVISION OF DECO PRODUCTS CO.
506 SANFORD STREET
DECORAH, IOWA 52101
(319) 382-4264

QTY. Per Tool	Part Description	Part Number
1	Frame	F-240
1	Punch and Holder	FCA-289
1	Winder	FF-290
2	Retaining Ring	F-292
1	Ratchet Wrench	FA-298
1	Lever	E-293
1	3/8" Clamp Adapter	FC-229
1	Spring	641104F1
1	Ball	E-295

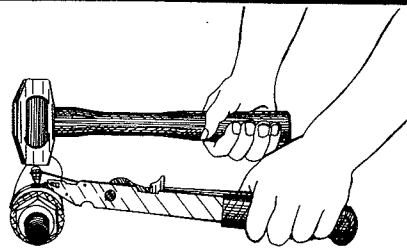
INSTRUCTIONS FOR OPERATING TOOL No. F-40



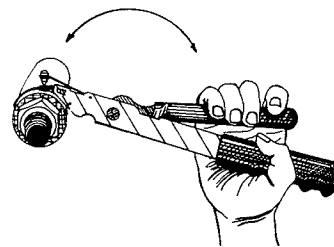
Push end of clamp into slotted end of clamp tool. Rotate ratchet wrench to engage clamp end in slot in winder.



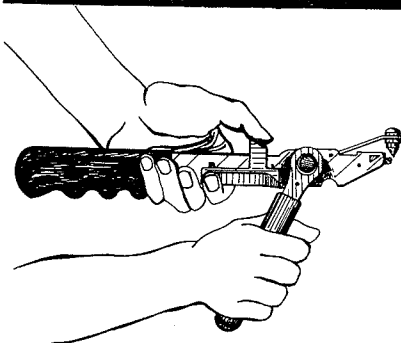
Push ratchet wrench forward with sufficient strokes until desired tension is obtained.



VIEW 3
Grip ratchet wrench and tool together. Push punch down on Lok and strike firm blow with hammer, thus locking the clamp tension.



VIEW 4
Raise punch and while holding wrench and tool together, rotate tool forward and up against edge of Lok, breaking off tail piece.



VIEW 5
To remove tail piece, rotate wrench until tail is free from slot in tool. With thumb, slide lever and remove winder and wrench from tool.



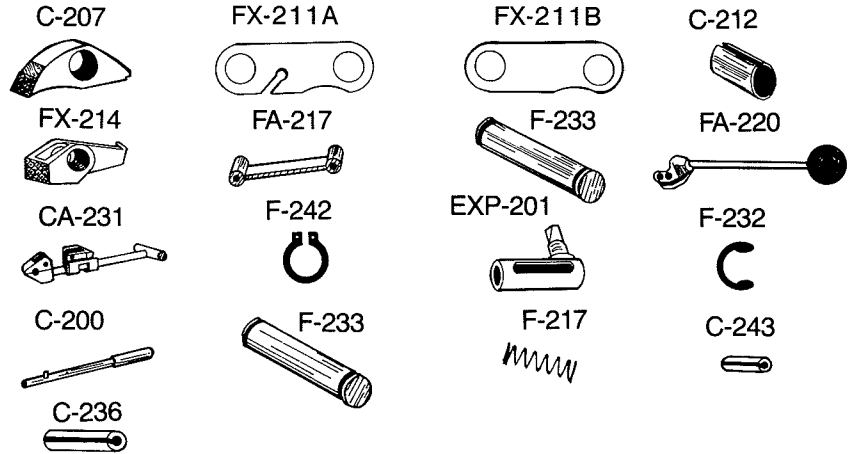
VIEW 6
For application of 3/8" wide clamps, swing 3/8" adapter to forward position and follow steps 1 through 5.

Please use the Part Numbers when placing orders.
(The illustrations are not in correct proportion to one another).

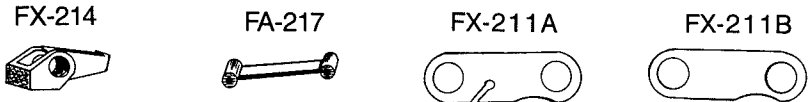


DIVISION OF DECO PRODUCTS COMPANY
506 SANFORD ST. • DECORAH, IOWA 52101
(319) 382-4264 • 800-327-9751
FAX (319) 382-9845

QTY. Per Tool	Part Description	Part Number
1	Holding Dog	C-207
2	Puller Links	FX-211A
2	Puller Links	FX-211B
1	Puller Link Pin	C-212
1	Pulling Dog	FX-214
1	Pulling Dog Spring	FA-217
1	Pulling Dog Pin	F-233
1	Ball Handle Assy	FA-220
1	Pusher-Puller Assy	CA-231
3	Retaining Rings	F-242
1	Cutter	EXP-201
1	Crescent Ring	F-232
1	Cutter Handle	C-200
1	Holding Dog Pin	F-233
1	Holding Dog Spring	F-217
1	1/8" x 3/8" Roll Pin	C-243
2	3/16" x 5/8" Roll Pin	C-236

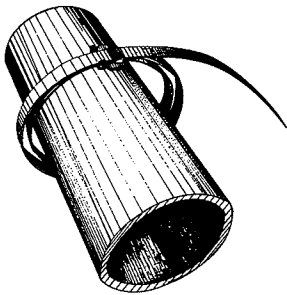
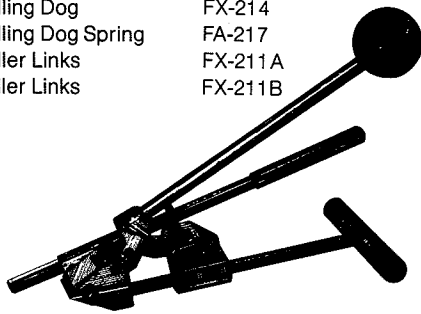


Sliding Jack Replacement Kit No. F-205K



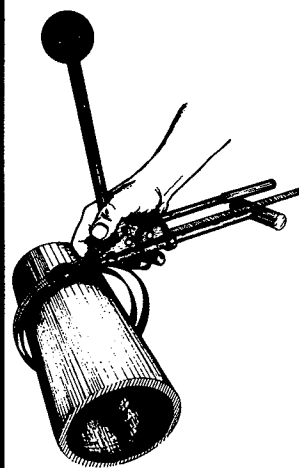
(Kit Fits The F-1, F-100, F-175, & the C-2 Tools)

INSTRUCTIONS FOR OPERATING TOOL No. C-2



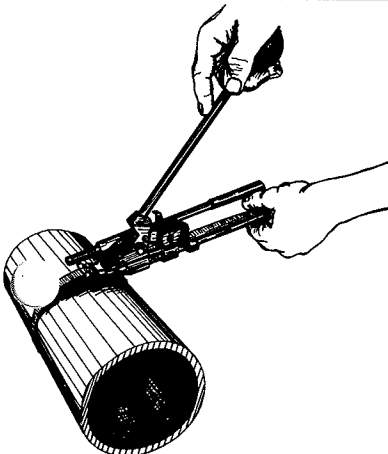
VIEW 1

- Pull strapping from carton & cut off.
- Slide clamp on strap & bend end under at ear side of clamp.
- Bring opposite end of strap around object twice, each time passing under clamp bridge.



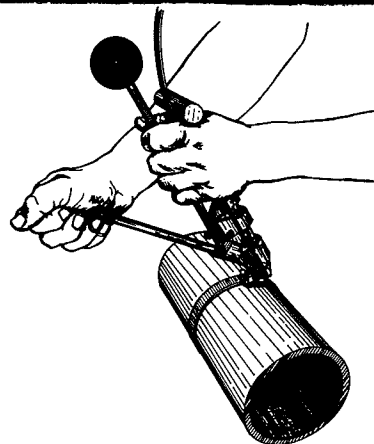
VIEW 2

- Raise ball handle to forward position and insert strapping.
- Slide tool forward.



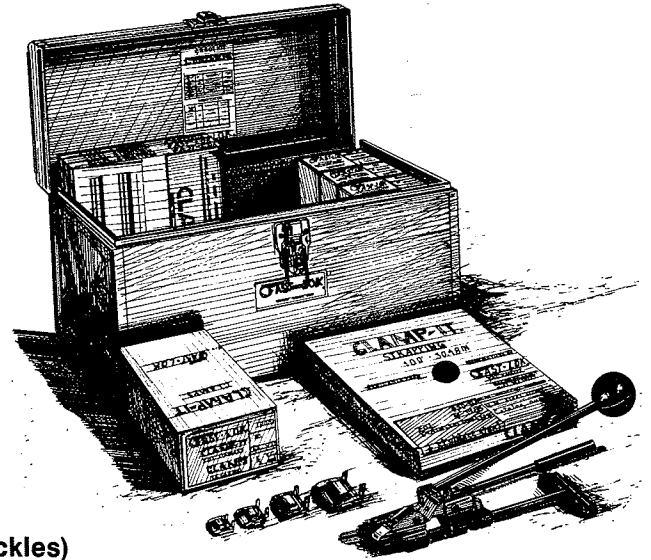
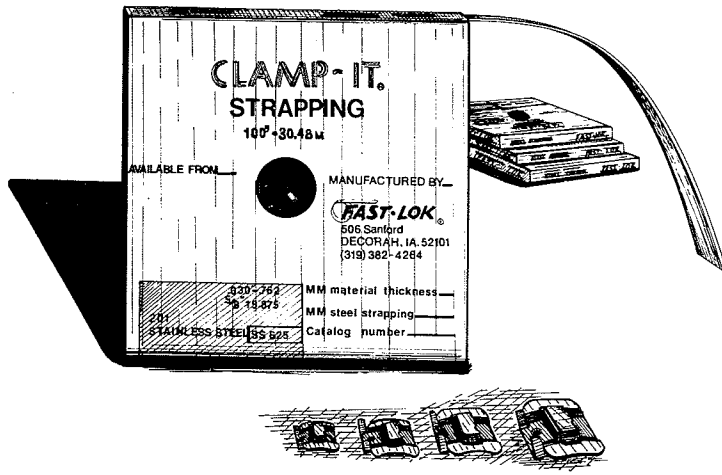
VIEW 3

- Slide cutter handle forward for alignment.
- Jack ball handle to reach desired tension.



VIEW 4

- Retract cutter handle & raise to 90-110°.
- To cut strapping, rotate cutter handle.
- Increase locking bend by rotating tool forward.
- Apply thumb pressure on tab as you remove tool.
- Bend tab between clamp ears. Bend ears with hammer.



100' CLAMP-IT STRAPPING

CLAMPS (buckles)

CAT. NO.	WIDTH	THICKNESS	MATERIAL 100'/CTN.	SHP. WT.
SS-3751	3/8"	.025"	301 Stainless Steel	3.25 lbs.
SS-5001	1/2"	.030"	301 Stainless Steel	5.38
SS-6251	5/8"	.030"	301 Stainless Steel	6.50
SS-7501	3/4"	.030"	301 Stainless Steel	8.00
SS-3756	3/8"	.025"	316 Stainless Steel	3.25
SS-5006	1/2"	.030"	316 Stainless Steel	5.38
SS-6256	5/8"	.030"	316 Stainless Steel	6.50
SS-7506	3/4"	.030"	316 Stainless Steel	8.00
SG-3750	3/8"	.025"	Galvanized Steel	3.25
SG-5000	1/2"	.030"	Galvanized Steel	5.38
SG-6250	5/8"	.030"	Galvanized Steel	6.50
SG-7500	3/4"	.030"	Galvanized Steel	8.00

CAT. NO.	WIDTH	MATERIAL	QTY./BOX SHP. WT.
CS3751	3/8"	301 Stainless Steel	100/1.0
CS5001	1/2"	301 Stainless Steel	100/1.9
CS6251	5/8"	301 Stainless Steel	100/2.2
CS7501	3/4"	301 Stainless Steel	50/2.1
CS3756	3/8"	316 Stainless Steel	100/1.0
CS5006	1/2"	316 Stainless Steel	100/1.9
CS6256	5/8"	316 Stainless Steel	100/2.2
CS7506	3/4"	316 Stainless Steel	50/2.1
CG3750	3/8"	Galvanized Steel	100/1.0
CG5000	1/2"	Galvanized Steel	100/1.9
CG6250	5/8"	Galvanized Steel	100/2.2
CG7500	3/4"	Galvanized Steel	50/2.1

C9001 STRAPPING KIT CONTENTS

100' CLAMP-IT STRAPPING					
QTY.	CAT. NO.	WIDTH	THICKNESS	MATERIAL 100'/CTN.	SHP. WT.
1	SS-3751	3/8"	.025"	301 Stainless Steel	3.25 lbs.
1	SS-5001	1/2"	.030"	301 Stainless Steel	5.38
1	SS-6251	5/8"	.030"	301 Stainless Steel	6.50
1	SS-7501	3/4"	.030"	301 Stainless Steel	8.00

CLAMPS (buckles)					
QTY.	CAT. NO.	WIDTH	MATERIAL	QTY./BOX SHP. WT.	
1	CS3751	3/8"	301 Stainless Steel	100/1.0	
1	CS5001	1/2"	301 Stainless Steel	100/1.9	
1	CS6251	5/8"	301 Stainless Steel	100/2.2	
1	CS7501	3/4"	301 Stainless Steel	50/2.1	
1	C-2 TOOL				
1	H.D. METAL BOX size (8x9x18)				

CLAMP-IT

The multi-sized clamps all rolled up in one...for your unknown requirements for 1 inch to 30 feet, be they round or otherwise. **Clamp-It** Products will fill your needs. This Strapping is available in widths of 3/8", 1/2", 5/8", and 3/4" stainless or galvanized steel, as are the clamps (buckles).

ORBITOR

A tool of endless travel...this lightweight, side entry, jack-type tool is the most rapid cinch-up application tool in its field. The **Orbitor** C-2 Loking Tool will handle Clamp-It strapping widths to 3/4" and always reaches desired tension without fear of losing travel capacity of the Fast-Lok tool. The **Clamp-It Strapping**, **Clamp-It Clamps**, and the unique **Clamp-It Tool** add up to a superior system for you.

UTILITY BAND - APPROX. 100 LB COIL

CATALOG NO.	WIDTH	THICKNESS	MATERIAL	PRICE/LB
RSSA042100	1"	.042	304 SS	\$8.01

Other widths available upon request